

*REPLACEMENT
PARTS FOR*



*CHAINS
CUTTING TEETH
SPROCKETS
BEARINGS
CARBIDE TEETH*

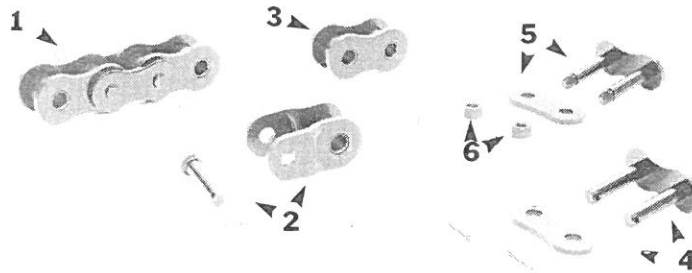


Anoka, Minnesota

Atlanta, Georgia

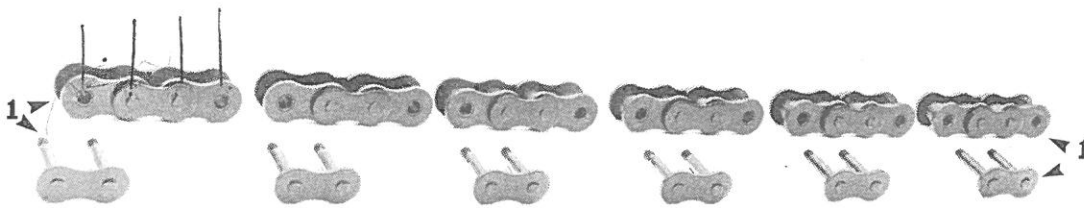
Ontario, California

Toll Free Customer Service 800-328-2424



REPLACEMENT CHAIN PARTS FOR AUBURN

REF #	PART NO.	DESCRIPTION
1	JB 416 (7400)	3-Pitch Section
2	JB 48 (2165)	RC-160 Offset
3	JB 46 (2161)	RC-160 Roller Link
4	JB 47 (2164)	RC-160 Connector Link
5	JB 414 (7401)	Attaching Link
6	JB 31	Locknut



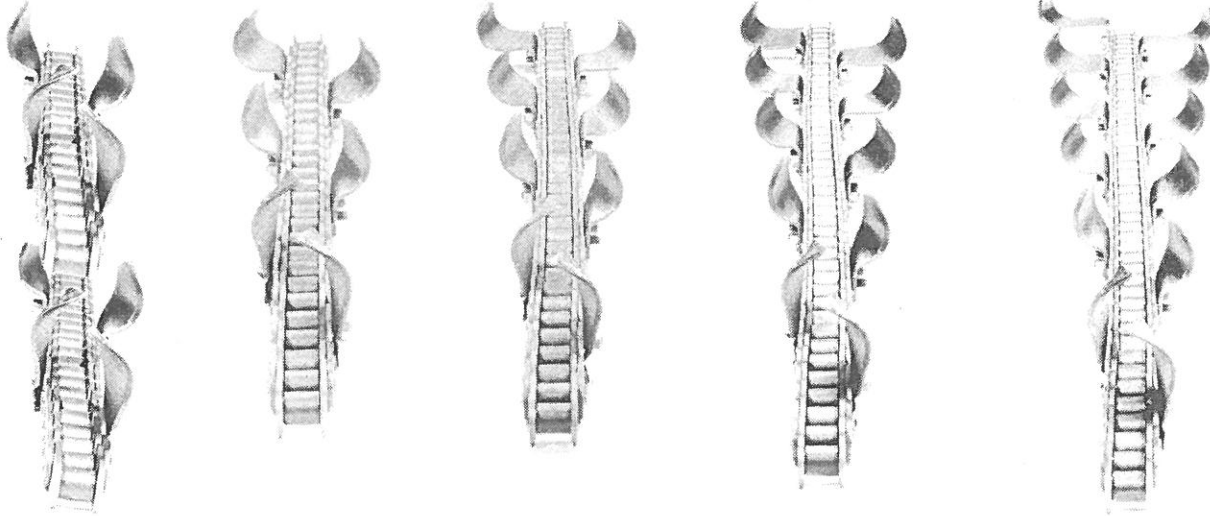
REPLACEMENT DIGGER CHAIN WITH ATTACHING LINKS - LESS BITS FOR AUBURN

REF #	PART NO.	DESCRIPTION
1	JB 144 (2073)	Digger Chain W/Att. Links For 3' Boom (Less Bits) 20 Sections
	JB 145 (2074)	Digger Chain W/Att. Links for 4' Boom (Less Bits) 24 Sections
	JB 146 (2075)	Digger Chain W/Att. Links For 5' Boom (Less Bits) 28 Sections
	JB 147 (2076)	Digger Chain W/Att. Links For 6' Boom (Less Bits) 32 Sections

CHAIN ASSEMBLY GUIDE FOR AUBURN TRENCHERS

TOTAL NUMBER OF CUTTER BITS			
3' BOOM - 20 BITS	4' BOOM - 24 BITS	5' BOOM - 28 BITS	6' BOOM - 32 BITS

6" - 3'	8" - 3'	10" - 3'	12" - 3'	14" - 3'
C.C.-5L, 5R 6"-5L, 5R	C.C.-3L, 3R 6"-3L, 3R 8"-4L, 4R	C.C.-3L, 3R 8"-4L, 4R 10"-3L, 3R	C.C.-3L, 3R 8"-4L, 4R 12"-3L, 3R	C.C.-3L, 3R 8"-2L, 2R 12"-2L, 2R 14"-3L, 3R
6" - 4'	8" - 4'	10" - 4'	12" - 4'	14" - 4'
C.C.-6L, 6R 6"-6L, 6R	C.C.-4L, 4R 6"-4L, 4R 8"-4L, 4R	C.C.-3L, 3R 6"-3L, 3R 8"-3L, 3R 10"-3L, 3R	C.C.-3L, 3R 6"-2L, 2R 8"-3L, 3R 10"-2L, 2R 12"-2L, 2R	C.C.-2L, 2R 6"-2L, 2R 8"-2L, 2R 10"-2L, 2R 12"-2L, 2R 14"-2L, 2R
6" - 5'	8" - 5'	10" - 5'	12" - 5'	14" - 5'
C.C.-7L, 7R 6"-7L, 7R	C.C.-5L, 5R 6"-5L, 5R 8"-4L, 4R	C.C.-4L, 4R 6"-4L, 4R 8"-3L, 3R 10"-3L, 3R	C.C.-3L, 3R 6"-2L, 2R 8"-3L, 3R 10"-3L, 3R 12"-3L, 3R	C.C.-3L, 3R 6"-2L, 2R 8"-3L, 3R 10"-2L, 2R 12"-2L, 2R 14"-2L, 2R
6" - 6'	8" - 6'	10" - 6'	12" - 6'	14" - 6'
C.C.-8L, 8R 6"-8L, 8R	C.C.-6L, 6R 6"-5L, 5R 8"-5L, 5R	C.C.-4L, 4R 6"-5L, 5R 8"-4L, 4R 10"-3L, 3R	C.C.-3L, 3R 6"-3L, 3R 8"-4L, 4R 10"-3L, 3R 12"-3L, 3R	C.C.-3L, 3R 6"-2L, 2R 8"-3L, 3R 10"-3L, 3R 12"-3L, 3R 14"-2L, 2R



CHAIN ASSEMBLIES W/SILVER STAR BITS

REF #	PART NO.	DESCRIPTION
1	HD 63	6" Width x 3' Depth Chain
2	HD 83	8" Width x 3' Depth Chain
3	HD 103	10" Width x 3' Depth Chain
4	HD 123	12" Width x 3' Depth Chain
5	HD 143	14" Width x 3' Depth Chain
1	HD 164	6" Width x 4' Depth Chain
2	HD 184	8" Width x 4' Depth Chain
3	HD 1104	10" Width x 4' Depth Chain
4	HD 1124	12" Width x 4' Depth Chain
5	HD 1144	14" Width x 4' Depth Chain
1	HD 265	6" Width x 5' Depth Chain
2	HD 285	8" Width x 5' Depth Chain
3	HD 2105	10" Width x 5' Depth Chain
4	HD 2125	12" Width x 5' Depth Chain
5	HD 2145	14" Width x 5' Depth Chain
1	HD 366	6" Width x 6' Depth Chain
2	HD 386	8" Width x 6' Depth Chain
3	HD 3106	10" Width x 6' Depth Chain
4	HD 3126	12" Width x 6' Depth Chain
5	HD 3146	14" Width x 6' Depth Chain

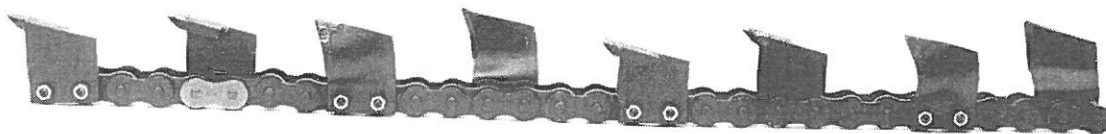
* Note - 3' Depth Chains Have 20 Bits - 5' Depth Chains Have 28 Bits
4' Depth Chains Have 24 Bits - 6' Depth Chains Have 32 Bits



CHAIN ASSEMBLIES WITH SUPER BITS

REF #	PART NO.	DESCRIPTION
1	S 63	6" Width x 3' Depth Chain
2	S 83	8" Width x 3' Depth Chain
3	S 103	10" Width x 3' Depth Chain
4	S 123	12" Width x 3' Depth Chain
5	S 143	14" Width x 3' Depth Chain
1	S 164	6" Width x 4' Depth Chain
2	S 184	8" Width x 4' Depth Chain
3	S 1104	10" Width x 4' Depth Chain
4	S 1124	12" Width x 4' Depth Chain
5	S 1144	14" Width x 4' Depth Chain
1	S 265	6" Width x 5' Depth Chain
2	S 285	8" Width x 5' Depth Chain
3	S 2105	10" Width x 5' Depth Chain
4	S 2125	12" Width x 5' Depth Chain
5	S 2145	14" Width x 5' Depth Chain
1	S 366	6" Width x 6' Depth Chain
2	S 386	8" Width x 6' Depth Chain
3	S 3106	10" Width x 6' Depth Chain
4	S 3126	12" Width x 6' Depth Chain
5	S 3146	14" Width x 6' Depth Chain

* Note - 3' Depth Chains Have 20 Bits - 5' Depth Chains Have 28 Bits
 4' Depth Chains Have 24 Bits - 6' Depth Chains Have 32 Bits



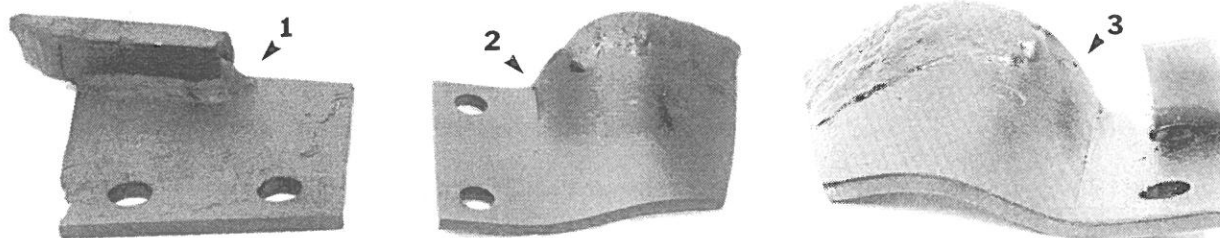
CHAIN ASSEMBLIES WITH GROUND BREAKERS & SUPER BITS

REF #	PART NO.	DESCRIPTION
1	SGR 63	6" Width x 3' Depth Chain
	SGR 83	8" Width x 3' Depth Chain
	SGR 103	10" Width x 3' Depth Chain
	SGR 123	12" Width x 3' Depth Chain
	SGR 143	14" Width x 3' Depth Chain
	SGR 164	6" Width x 4' Depth Chain
	SGR 184	8" Width x 4' Depth Chain
	SGR 1104	10" Width x 4' Depth Chain
	SGR 1124	12" Width x 4' Depth Chain
	SGR 1144	14" Width x 4' Depth Chain
	SGR 265	6" Width x 5' Depth Chain
	SGR 285	8" Width x 5' Depth Chain
	SGR 2105	10" Width x 5' Depth Chain
	SGR 2125	12" Width x 5' Depth Chain
	SGR 2145	14" Width x 5' Depth Chain
	SGR 366	6" Width x 6' Depth Chain
	SGR 386	8" Width x 6' Depth Chain
	SGR 3106	10" Width x 6' Depth Chain
	SGR 3126	12" Width x 6' Depth Chain
	SGR 3146	14" Width x 6' Depth Chain

CHAIN ASSEMBLIES WITH GROUND BREAKERS & SILVER STAR BITS

REF #	PART NO.	DESCRIPTION
1	HGR 63	6" Width x 3' Depth Chain
	HGR 83	8" Width x 3' Depth Chain
	HGR 103	10" Width x 3' Depth Chain
	HGR 123	12" Width x 3' Depth Chain
	HGR 143	14" Width x 3' Depth Chain
	HGR 164	6" Width x 4' Depth Chain
	HGR 184	8" Width x 4' Depth Chain
	HGR 1104	10" Width x 4' Depth Chain
	HGR 1124	12" Width x 4' Depth Chain
	HGR 1144	14" Width x 4' Depth Chain
	HGR 265	6" Width x 5' Depth Chain
	HGR 285	8" Width x 5' Depth Chain
	HGR 2105	10" Width x 5' Depth Chain
	HGR 2125	12" Width x 5' Depth Chain
	HGR 2145	14" Width x 5' Depth Chain
	HGR 366	6" Width x 6' Depth Chain
	HGR 386	8" Width x 6' Depth Chain
	HGR 3106	10" Width x 6' Depth Chain
	HGR 3126	12" Width x 6' Depth Chain
	HGR 3146	14" Width x 6' Depth Chain

* Note - 3' Depth Chains Have 20 Bits - 5' Depth Chains Have 28 Bits
4' Depth Chains Have 24 Bits - 6' Depth Chains Have 32 Bits



GROUND BREAKER BITS FOR EXTRA TOUGH DIGGING JOBS

REF #	PART NO.	DESCRIPTION
1	GR 501	Ground Breaker, L.H.
	GR 502	Ground Breaker, R.H.

SILVER STAR BITS

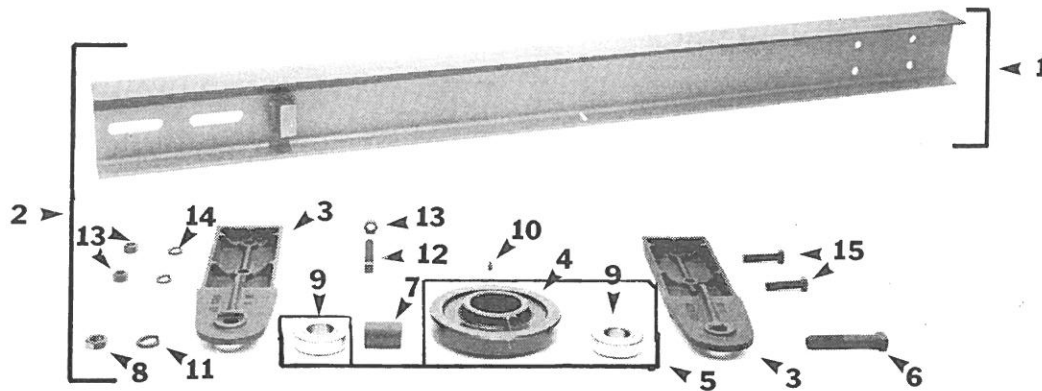
REF #	PART NO.	DESCRIPTION
2	HD 501	Center Cutter, L.H.
	HD 502	Center Cutter, R.H.
	HD 603	6", L.H.
	HD 604	6", R.H.
	HD 805	8", L.H.
	HD 806	8", R.H.
	HD 1007	10", L.H.
	HD 1008	10", R.H.
	HD 1209	12", L.H.
	HD 1210	12", R.H.
	HD 1411	14", L.H.
	HD 1412	14", R.H.

SUPER BITS (ADDITIONAL HARD FACING)

REF #	PART NO.	DESCRIPTION
3	S 501	Center Cutter, L.H.
	S 502	Center Cutter, R.H.
	S 603	6", L.H.
	S 604	6", R.H.
	S 805	8", L.H.
	S 806	8", R.H.

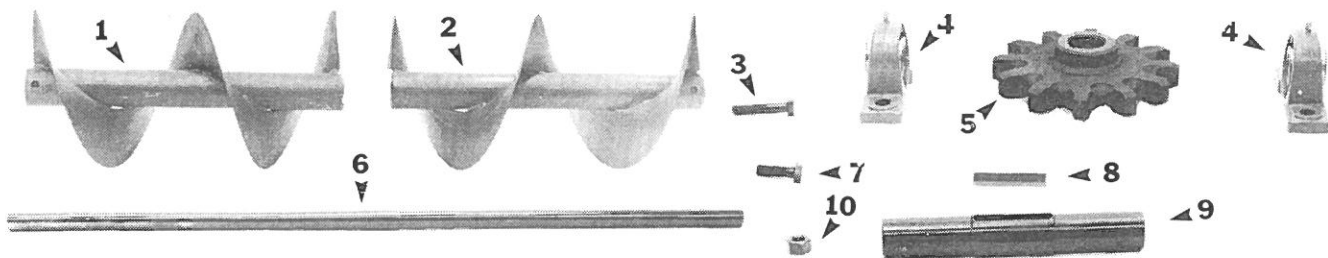
DIRT DRAGS (NOT SHOWN)

N/S	PART NO.	DESCRIPTION
	J 300	Dirt Drag, 5"
	J 301	Dirt Drag, 7"
	J 302	Dirt Drag, 9"



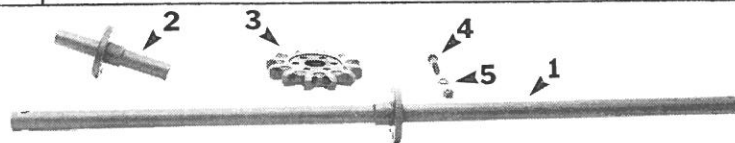
REPLACEMENT BOOM ASSEMBLIES & BOOM PARTS FOR AUBURN TRENCHERS

REF #	PART NO.	DESCRIPTION
1	JB 601A	Boom Stripped 3'
	JB 602A	Boom Stripped 4'
	JB 603A	Boom Stripped 5'
	JB 604A	Boom Stripped 6'
2	JB 600-3	Boom Assembly 3'
	JB 600-4	Boom Assembly 4'
	JB 600-5	Boom Assembly 5'
	JB 600-6	Boom Assembly 6'
3	JB 620	Bracket Assembly (No. 607 & 608 Sold In Pairs Only)
4	JB 6050	Idler Roller (Less Bearings)
5	JB 6050A	Idler Roller Assembly (With Bearings)
6	JB 6130	Bolt (Special)
7	JB 6140	Bushing
8	JB 6150	Jam Nut
9	JB 88128	Bearing (604).....
10	JB HA-5	Fitting
11	JB HH-9	Lockwasher
12	JB HC-10	Set Screw
13	JB HF-7	Nut USS
14	JB HH-7	Lockwasher
15	JB HO-2	Cap Screw



REPLACEMENT AUGER & SHAFT ASSEMBLIES FOR AUBURN TRENCHER

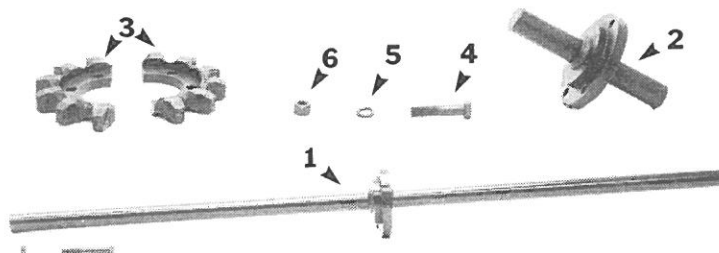
REF #	PART NO.	DESCRIPTION
1	JB 2040	Auger R.H.
	JB 2040B	Auger R.H. (Short)
2	JB 2041	Auger L.H.
	JB 2041B	Auger L.H. (Short)
3	JB HN-6	Cap Screw
4	JB 2018	Pillow Block Bearings
5	JB 9010	Sprocket, 12 Tooth Keyed
6	JB 2005	Shaft, Auger
7	JB HN-12	Cap Screw
8	JB HD-12	Key
9	JB 2005A	Shaft, Auger (Short)
10	JB HF-14	Locknut



REPLACEMENT AUGER SHAFT, FOR BOLT ON TYPE SPROCKET

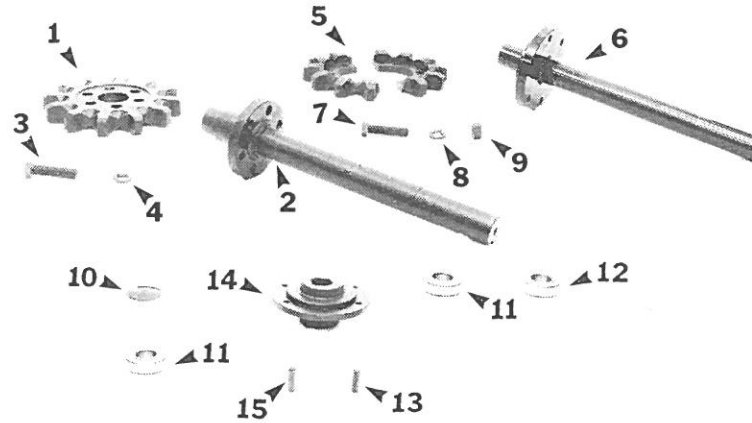
REF #	PART NO.	DESCRIPTION
1	JB 2003	Shaft Auger
2	JB 2003A	Shaft Auger (Short)
3	JB 5004	Sprocket, 12 Tooth
4	JB HO-14C	Cap Screw 5/8"
5	JB HH-7C	Lockwasher
6	JB 2003B	Special Shaft For Short Augers N/S

N/S NOT SHOWN



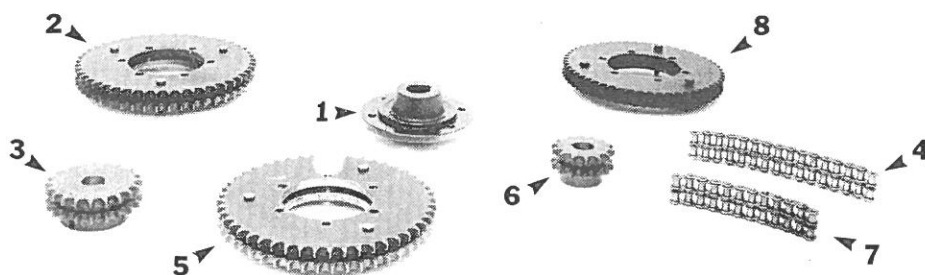
SPECIAL REPLACEMENT AUGER SHAFT & BOLT ON SPLIT SPROCKET

REF #	PART NO.	DESCRIPTION
1	JB 2003S	Special Auger Shaft
2	JB 2003AS	Special Auger Shaft (Short)
3	JB 5004S	Special Split Sprocket
4	JB HO-15C	Cap Screw 9/16"
5	JB HH-11	Lockwasher 9/16"
6	JB HG-9	Jam Nut 9/16"



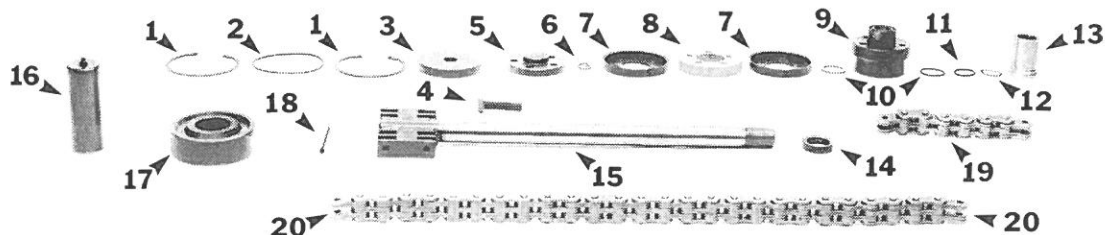
REPLACEMENT MAIN SHAFTS, WITH BOLT ON TYPE SPROCKETS

REF #	PART NO.	DESCRIPTION
1	JB 5004	Sprocket
2	JB 4849	Shaft, Main
3	JB HO-14C	Cap Screw 5/8"
4	JB HH-7C	Lockwasher 5/8"
5	JB 5004S	Split Sprocket (Used With 4849S Only)
6	JB 4849S	Special Shaft, Main (Used With 5004S Only)
7	JB HO-15C	Cap Screw 9/16"
8	JB HH-11	Lockwasher 9/16"
9	JB HG-9	Jam Nut 9/16"
10	JB 4839	Expansion Plug
11	JB 88508 (913)	Bearing Inner
12	JB 88128 (604)	Bearing Outer
13	JB 3003	Wood Shear Pin
14	JB 4807	Hub
15	JB HD-12	Key, Square



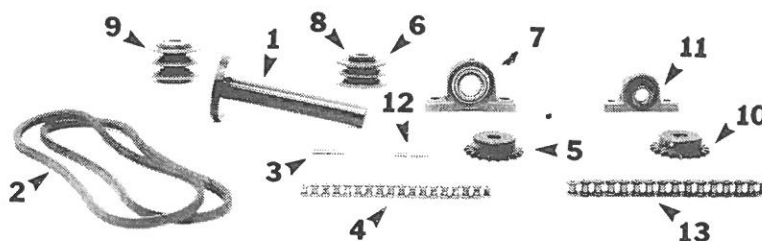
DOUBLE DRIVE ASSEMBLY FOR AUBURN TRENCHERS

REF #	PART NO.	DESCRIPTION
1	JB 4807	Hub
* 2	JB 395(9921)	Matched Set Sprockets (For Tractor Mounted Trenchers).
3	JB 304	Sprocket, 25T RCD60 (For Tractor Mounted Trenchers)...
4	JB 306 (462)	Chain, RCD60, 89 Pitches (Plus 1 Conn. & 1 Offset)....
5	JB 4822	Matched Set Sprockets (For Jeep Gear-Draulic Trencher)
6	JB 4436	Sprocket, 17T RCD60 (For Jeep Gear-Draulic Trencher)..
7	JB 59	Chain, RCD60, 86 Pitches (For Jeep Gear-Draulic Trencher)
8	JB 395A	Matched Set Sprockets (42 Teeth) N/S



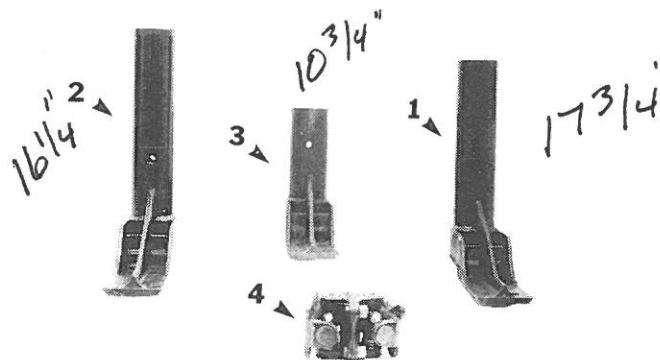
HYDRAULIC LIFT REPLACEMENT PARTS FOR AUBURN TRENCHERS

REF #	PART NO.	DESCRIPTION
1	JB 4361	Snap Ring (Requires 2)
2	JB 4359	"O" Ring
3	JB 4357	Plug-End
4	JB HQ-9	Cap Screw
5	JB 4356	Plate-Follower
6	JB HH-7	Lockwasher
7	JB 4355	Cup (Requires 2)
8	JB 4354	Ring Follower
9	JB 4353	Body-Piston
10	JB 4360	"O" Ring (Requires 2)
11	JB 4323	"O" Ring
12	JB 4333	Back-up Washer
13	JB 4358	Bronze Bushing
14	JB 4376	Oil Seal
15	JB 4352	Rod-Piston
16	JB 4305	Axle
17	JB 4306	Roller
18	JB 4314	Roll Pins
19	JB 4325	Chain Cable 4 x 4, 7 Pitches
20	JB 4326	Chain Cable 4 x 4, 25 Pitches



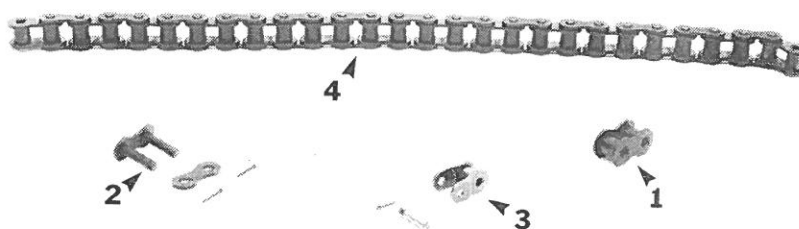
REPLACEMENT REDUCTION & HYDRAULIC DRIVE FOR AUBURN TRENCHERS

REF #	PART NO.	DESCRIPTION
1	JB 303	Shaft, Flanged Drive
2	JB 307	V Belts Matched Set
	JB 7472	V Belts Matched Set
3	JB 374	Pin, Brass Shear (Universal Joint)
4	JB 311	Chain RC50 - 32 Pitches (Tractor Mount)
5	JB 4716	Sprocket, 18T RC50 1" Bore
6	JB 6720	Plain Sheave
7	JB 6002	Bearing, Pillow Block, 1-7/16"
8	JB 4519	Double Pulley (Jeep A Trench Gear-Draulic)
9	JB 804	Adjustable Sheave (All Models)
10	JB 4516	Sprocket, 18T RC50 7/8" Bore
11	JB 7349	Bearing, Pillow Block 1"
12	JB 9517	Brass Shear Pin
13	JB 58	Chain, RC60, 48 Pitches (Gear-Draulic)
14	JB 8608	Shaft (NS)



MAIN HOUSINGS & UNIVERSAL JOINTS FOR AUBURN TRENCHERS

REF #	PART NO.	DESCRIPTION
1	JB 393	Main Housing Lift - Model GFA
2	JB 8609	Main Housing Lift - Model FA
3	JB 4809	Main Housing Lift - Model - Drive



ROLLER CHAINS & CHAIN PARTS

REF #	PART NO.	DESCRIPTION
1	JB 46	RC160 - 2" Pitch Roller Link
2	JB 47	RC160 - 2" Pitch Connecting Link
3	JB 48	RC160 - 2" Pitch Offset Link
3	JB 60	RC80 - 1" Pitch Offset Link
2	JB 61	RC80 - 1" Pitch Connecting Link
3	JB 62	RC60 - 3/4" Pitch Offset Link
2	JB 63	RC60 - 3/4" Pitch Connecting Link
1	JB 64	RC60 - 3/4" Pitch Roller Link
3	JB 65	RCD60 - 3/4" Pitch Double Offset Link
2	JB 66	RCD60 - 3/4" Pitch Double Connecting Link
2	JB 67	RC50 - 5/8" Pitch Connecting Link
3	JB 68	RC50 - 5/8" Pitch Offset Link
1	JB 69	RC50 - 5/8" Pitch Roller Link
3	JB 70	RCD50 - 5/8" Pitch Double Offset Link
2	JB 71	RCD50 - 5/8" Pitch Double Connecting Link
1	JB 72	RCD50 - 5/8" Pitch Double Roller Link (Pair)

ROLLER CHAINS & CHAIN PARTS

REF #	PART NO.	DESCRIPTION
4	JB 73	RC160 - Cottered 2" Pitch Per Ft. -
	JB 74	RC140 - Cottered 1-3/4" Pitch Per Ft. -
	JB 75	RC120 - Cottered 1-1/2" Pitch Per Ft. -
	JB 76	RC100 - Cottered 1-1/4" Pitch Per Ft. -
	JB 77	RC80 - Riveted or Cottered 1" Pitch Per Ft. -
	JB 78	RC60 - Riveted 3/4" Pitch Per Ft. -
	JB 79	RC50 - Riveted 5/8" Pitch Per Ft. -
	JB 80	RC41 - Riveted 1/2" Pitch Per Ft. -
	JB 81	RC40 - Riveted 1/2" Pitch Per Ft. -
	JB 82	RC35 - Riveted 3/8" Pitch Per Ft. -
	JB 83	RC25 - Riveted 1/4" Pitch Per Ft. -
	JB 84	RCD50 - Double 5/8" Pitch Per Ft. -
	JB 85	RCD60 - Double 3/4" Pitch Per Ft. - (Riveted or Cottered)
	JB 86	RCD80 - Double 1" Pitch Cottered Per Ft. -